



inBuilt.



# DECORATIVE ACCESSORIES

Brochure

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## BATTENS

Thickness	Size	Colour	AP Item No.	Bunnings Item No.	Pack
18mm	42mm x 2700mm	White	42567	0021259	15
18mm	67mm x 2700mm	White	43158	0021274	10



Battens  
White

## EDGETAPE

Thickness	Size	Colour	AP Item No.	Bunnings Item No.	Pack
0.4mm	21mm x 5m roll	Arabica Wood	49593	0093023	10
0.4mm	21mm x 5m roll	Drift Wood	49594	0093024	10
0.4mm	21mm x 5m roll	Natural Wood	49592	0093022	10



Edge Tape  
Natural wood

## JOINING STRIPS

Thickness	Size	Colour	AP Item No.	Bunnings Item No.	Pack
3mm	25mm x 2400mm	Drift Wood	46951	0094410	10
3mm	25mm x 2400mm	Natural Wood	46952	0094411	10



Joining Strip  
Natural Wood

# INSTALLATION GUIDELINES

## Pre-Glued Edgebanding

### Considerations

inBuilt Pre-Glued Edgebanding is particularly suited for small furniture projects and DIY renovations. This melamine pre-glued edging is made from the highest quality materials used by professional cabinet makers. Designed for 'Iron-On' applications, pre-glued edging is recommended for bonding directly to the edge of MDF and particleboard as well as plywood. Uses include:

- Kitchen and Furniture Doors
- Cabinets
- Desks and Shelving

### Application

Pre-glued Edgetape works by applying heat to the face of the edging using an iron. The heat transfers through to melt the adhesive on the back of the edging which is in direct contact with the substrate forming a bond.

### Tools Required

Domestic or modelling iron, sharp utility knife, grease-proof or brown paper, flat wooden block or hard roller, gloves. Also needed is a stiff brush, chisel, coarse and fine sand paper and sanding block if the surfaces are dirty, rough or painted.

### Instructions

- 1. Safety:** Use gloves that are suitable to protect your hands while working with the materials and against the heat generated by a hot iron. Always ensure tools and materials are used in a safe manner and kept in a safe working condition.
2. Prepare the surface to be bonded: It is important that the surfaces are clean and smooth otherwise the bond may be weakened and bumps may appear through the edging. A stiff brush or chisel may assist to remove stubborn matter, but care is needed not to dig into the substrate. Avoid the use of paint stripper on unsealed surface such as MDF or particleboard edges as this may cause swelling and damage to the substrate.
3. Cut the edging to length leaving a 10mm overlap at each end.
4. Set the iron to cotton setting.

5. Lay and centre the edging on the substrate adhesive side against the substrate so that it has a 1mm to 2mm overhang each side.
6. Cover the edging with greaseproof or brown paper to protect the edging and iron. If using a modelling iron then the cloth covering on the iron is sufficient, (we suggest practicing on offcuts first).
7. With one hand, hold the edging and substrate in place. Gradually apply heat and pressure to the face side of the edging working from one end back and forth along the length of the piece being glued. Take time to ensure the adhesive properly melts (liquefies) and fuses into the substrate. This will give the strongest bond.  
**DO NOT APPLY HEAT DIRECTLY TO THE ADHESIVE,** otherwise you may damage the iron.
8. Immediately after the iron-on application, remove and switch off the iron. While still warm, continue to apply pressure to the edging by pushing back and forth the roller or flat wooden block. Wait for the adhesive to cool, this will give the best chance of a strong bond. If the bond is not acceptable then repeat steps 6 and 7 above.
9. Trim the edge overhang using a chisel by laying it flat to the large surface of the substrate working away from the edge towards the substrate. Lightly sand the trimmed part of the edge if necessary. Do not sand the face surface of melamine edging as it is already lacquered and finished.

**NOTE** The above suggestions, instructions and recommendations are based on experience and testing and given as a guide only and are made without guarantee of any kind as working conditions, material and substrate quality, and adherence to instructions are beyond our control.

# CARE & MAINTENANCE

inBuilt's range of products are manufactured from the highest quality materials and designed to provide years of trouble free service.

inBuilt products are made from Moisture Resistant Medium Density Fibreboard (MR MDF) and Particleboard substrates and as with any wood based panel cannot be made totally waterproof, of which care should be taken to wipe up spills immediately, ensuring the products are not exposed to high or continuous levels of moisture, steam and humidity.

## General Cleaning

**Step 1.** Wipe down using a damp soft cloth containing warm soapy water, followed by drying using a soft or microfibre cloth so as not to leave any residue on the door or panel. If this is sufficient there is no need for any further action.

**Step 2.** For more stubborn stains, use a good quality streak free glass cleaner as per the manufacturers recommendation. You may also use Methylated Spirit on a soft cloth, using a circular cleaning motion being careful not to rub too hard.

**Step 3.** Repeat Step 1 - Wipe down using a damp soft cloth containing warm soapy water, followed by drying using a soft or microfibre cloth so as not to leave any residue on the product.

Always ensure that you refer to the recommendations provided by the cleaning product manufacturer before use.

Avoid contact with sharp implements.

**NOTE** DO NOT use any of the following on inBuilt products: Commercial Cleaning Products, Abrasive Cleaners, Scouring Pads or Abrasive Papers, Acids and Alkalis, Solvents, Thinners, Turpentine (Turps), Ammonia, Bleach, Acetone, Easy-Off BAM!, M.E.K. or any other cleaning agents containing organic solvents or the above mentioned products.

